Date:

Wednesday, 4/4/2007 9:03:33 AM

User

Kim Johnston

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number : 31609

Estimate Number

: 10844

P.O. Number

This Issue

:NIA

: 4/4/2007 Prsht Rev.

: NC First Issue

: NIX

S.O. No. : NA

: 31485

: SMALL /MED FAB Type

Checked & Approved By Comment

Previous Run

Written By

: Est:

Added Step 9

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description: LUG

1.0 31609A

2.0

Comment: Sub-Component LUG D2249-1 B 31609

31609B



Comment: Sub-Component LUG

D2249-3 B 31031 R

B 22498

3.0 31609C

Comment: Sub-Component GUSSET

D2249-5 B 22499

LARGE FABRICATION RESOURCE 1

4.0 L'ARGE FAB 1

Comment: LARGE FABRICATION RESOURCE 1

Weld as per Dwg D2249 and QSI 004

5.0 QC5/9

Page 1



Comment: WELD INSPECTION

6.0 POWDER COATING

POWDER COATING

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

: FITTING

: D2249041

: E

Part Number **Drawing Number**

Due Date

Drawing Name

: D2249 REV. E : N/A

Project Number **Drawing Revision**

Material

: NIA

: 4/22/2007

Qty:

10 Um:

Each











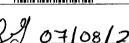


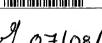










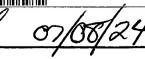


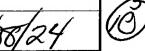












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Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No:	PAR	#: Fault Category:		NCR: Yes No	DQA:	Date: ON SELD F
			5-11	QA: N/C C	losed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B			A	A		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approva QC Inspecto		
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NOTE: Date & initial all entries

Date: Wednesday, 4/4/2007 9:03:33 AM Ûser: Kim Johnston **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: FITTING Job Number: 31609 Part Number: D2249041 Job Number: Seq. #: Description: Machine Or Operation: 7.0 INSPECT_POWDER COAT/CHEMICAL CONVERSION QC3 Comment: INSPECT POWDER COAT PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: QC21 9.0 Comment: FINAL INSPECTION/W/O RELEASE a store Job Completion

Dart Aerospace Ltd

W/O:			WORK ORDER C	HANGES				
DATE	STEP	PROC	EDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					2			
Part No	•	PAR #·	Fault Category:	NCR: Yes	No DO	Δ.	Date:	

QA: N/C Closed: ____ Date: ___

NCR:			WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Approval	Annroyal				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector				
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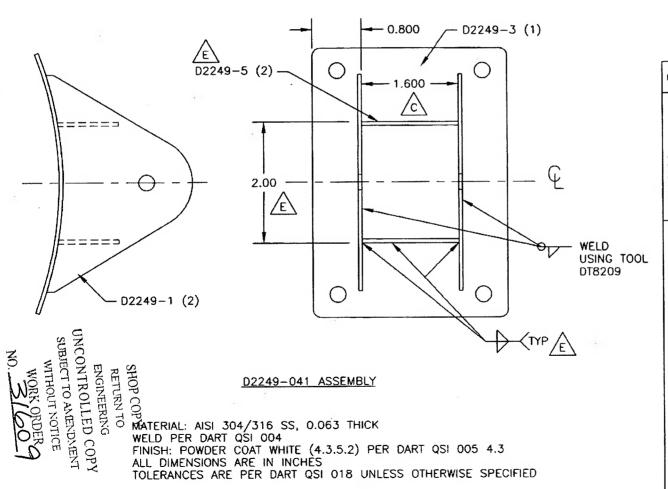
NOTE: Date & initial all entries

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D2249-5 (REF) -	



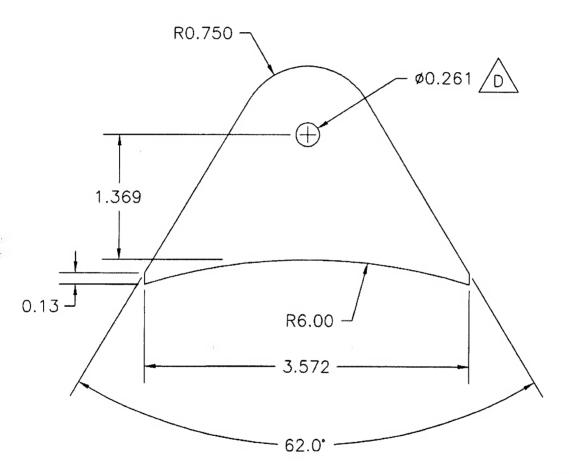
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D2249-1 LUG

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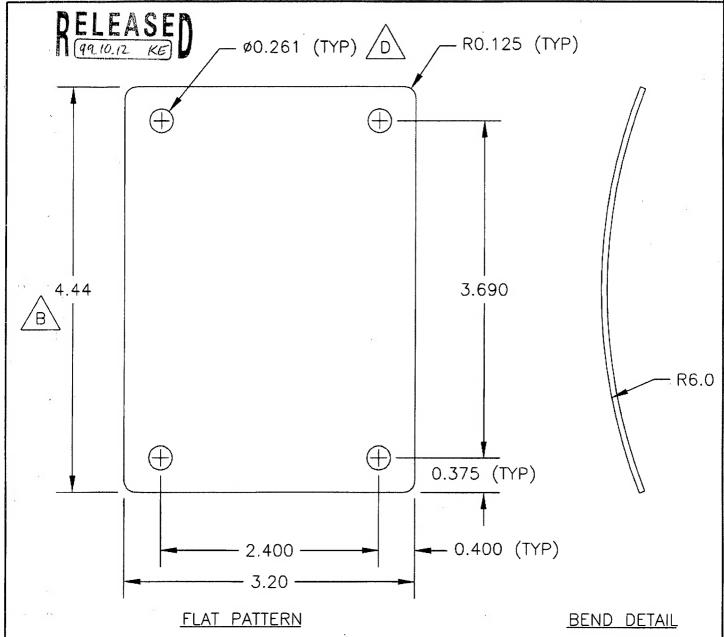
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D2249-3 BASE PLATE

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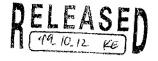
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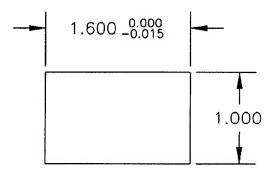
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D2249-5 GUSSET

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